

# CERTIFICATE OF ACCREDITATION

**No. O-023**

dated 25.01.2024

The Slovak National Accreditation Service issues a Certificate of Accreditation to an accredited body pursuant to Section 26 par.6 of Act No. 53/2023 Coll. on Accreditation of Conformity Assessment Bodies (hereinafter referred to as the "Accreditation Act").

## CERTIFICATION OF WELDING AND TESTING, s.r.o.

Dlhá 88D, 010 09 Žilina

ID Number: 51 673 169

**Organizational unit performing the activity of the Accredited Body:**

C-WT Certifikačný orgán osôb

**Workplace of the Accredited Body:**

Dlhá 88D, 010 09 Žilina

**Identification number of the Accredited Body:** 630/O-023

**Area of accreditation:** Certification of persons

The certification body demonstrated its competence to perform the accredited activity fulfilling the accreditation requirements of **ISO/IEC 17024: 2012** Standard when performing the certification of persons in the field of welding, soldering and non-destructive testing within the accreditation scope delineated in the Annex of this Certificate of Accreditation. The Annex shall form an integral part of the Certificate of Accreditation.

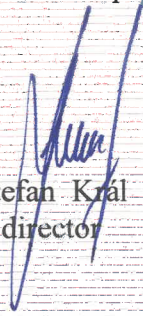
**Number and date of issue of the accreditation decision:** No. 630/10793/2024/3 dated 23.01.2024

**Validity of the accreditation decision:**

The accreditation decision No. 630/10793/2024/3 dated 23.01.2024 is valid from 09.02.2024 to 09.02.2029.

The validity of this Accreditation Certificate expires upon the expiry of the accreditation decision, the decision on withdrawal of the accreditation pursuant to Section 31 or the expiry of the accreditation pursuant to Section 32 of the Accreditation Act.



  
Štefan Král  
director

### Scope of Accreditation

**Accredited body:** CERTIFICATION OF WELDING AND TESTING, s.r.o.

Dlhá 88D, 010 09 Žilina

**Organizational unit performing the activity of the accredited body:**

C-WT Certifikačný orgán osôb

**Place of performance of the accredited body:**

Dlhá 88D, 010 09 Žilina

**Identification number of the accredited body:** 630/O-023

Item	Activity type /category	Certification schemes	Regulations, standards
<b>Persons in welding</b>			
1	Welder	CS01-ZV version 4	Directive 2014/68/EU, Annex I, 3.1.2 (GR SR No. 1/2016 Coll., Annex No., 3.1.2) STN EN 12732: 2022 STN EN ISO 9606-1: 2018 STN EN ISO 9606-2: 2005 STN EN ISO 9606-3: 2002 STN EN ISO 9606-4: 2002 STN EN ISO 9606-5: 2002 STN EN ISO 14555: 2018 STN EN ISO 17660-1: 2007 AD 2000-Merkblatt HP3: 2014
2	Welder of thermoplastics	CS02-ZV version 4	STN EN 13067: 2021
3	Brazer / Brazing operator	CS03-ZV version 3	Directive 2014/68/EU, Annex I, 3.1.2 (GR SR No.1/2016 Coll., Annex No.1, 3.1.2) STN EN ISO 13585: 2012
4	Fusion welding operator / Resistance welding setter	CS04-ZV version 4	STN EN ISO 14732: 2014

Item	Activity type /category				Certification schemes	Regulations, standards
	Type of testing	Level	Product sector	Industrial sector		
<b>Persons in NDT</b>						
5	Visual testing – VT	1, 2, 3	c, f, w, t, wp	m, s, r	CS01-NDT version 4 CS02-NDT version 4	Directive 2014/68/EU Annex I, 3.1.3 (GR SR No.1/2016 Coll., Annex No.1, bod 3.1.3) Code UIC 960 EN ISO 9712: 2012 – applicable until 3.4.2024 EN ISO 9712: 2022
6	Penetrant testing – PT					
7	Magnetic testing – MT					
8	Radiographic testing - film radiography – RT-F					
9	Radiographic testing - digital and computed radiography – RT-D					
10	Ultrasonic testing – UT					
11	Ultrasonic testing - Time of flight diffraction – UT-TOFD					
12	Ultrasonic testing - Phased Array – UT-PA					



## Annex to the Certificate of Accreditation No. O-023 dated 25.01.2024.

The Annex is an integral part of the  
Certificate of Accreditation

Item	Activity type /category				Certification schemes	Regulations, standards
	Type of testing	Level	Product sector	Industrial sector		
13	Eddy current testing – ET	1, 2, 3	c, f, w, t, wp	m, s, r	CS01-NDT version 4 CS02-NDT version 4	Directive 2014/68/EU Annex I, 3.1.3 (GR SR No.1/2016 Coll., Annex No.1, bod 3.1.3) Code UIC 960 EN ISO 9712: 2012 – applicable until 3.4.2024 EN ISO 9712: 2022
14	Leak testing – pressure method LT-P					
15	Leak testing – tracer gas method LT -TG					
16	Visual testing of thermoplastics welded joints – VT-ThP	1, 2	p	m, s, r	CS01-NDT version 4	STN EN ISO 9712: 2022 STN EN 13100-1: 2017
17	RT film interpretation – RT-FI	2	c, f, w, t, wp	m, s, r	CS03-NDT version 4	Directive 2014/68/EU Annex I, 3.1.3 (GR SR No.1/2016 Coll., Annex No.1, bod 3.1.3) Code UIC 960 EN ISO 9712: 2012 – applicable until 3.4.2024 EN ISO 9712: 2022
18	RT digital image interpretation – RT-DI					
19	RT film and digital image interpretation – RT-FDI					
20	Ultrasonic testing - Ultrasonic thickness measurement – UT-T	2	-	m, s, r	CS04-NDT version 3	

Product sector	Indication
Castings (ferrous and non-ferrous materials)	c
Forgings (all types of forgings: ferrous and non-ferrous materials)	f
Welds (all types of welds, including soldering, for ferrous and non-ferrous materials)	w
Tubes and pipes (seamless, welded, ferrous and non-ferrous materials, including flat products for the manufacturing of welded pipes)	t
Wrought products, except forgings (i.e. plates, bars, rods)	wp
Plastics	p
Industrial sector	Indication
Manufacturing	m
Pre- and in-service testing which includes manufacturing	s
Railway maintenance	r

CAB fulfills the requirements of EA-2/17 M: 2020, the applied accreditation standard is in accordance with the current version of MSA-N/01.

No.	Name and address of workplace	Identification of activities
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