

**Application for approval of operating procedure (WPQR/BPQR)**

CERTIFICATION OF WELDING AND TESTING, s.r.o
C-WT Inspection Body Type A
Dlhá 88D, 010 09 Žilina
IČO 51 673 169

Designation TL 08

Version 1, Rev. 0

Valid from 5.5.2023

APPLICATION
for approval of operating procedure (WPQR / BPQR)

Filled by Inspection Body C-WT

Received on:

Evidence number:

Signature:

Applicant details

Company name:

Address

Street, number:

City:

Post code:

Business ID:

Tax ID:

VAT ID:

Contact person:

Tel./e-mail:

Qualification system for operating procedure approval

System	Standard	Part of the standard ²	Applied ¹
Brazing procedure approval	STN EN 13134	-	
Arc stud welding of metallic materials	STN EN ISO 14555	-	
Tested welding consumables	STN EN ISO 15610	-	
Previous welding experience	STN EN ISO 15611	-	
Standard welding procedure	STN EN ISO 15612	-	
Pre-production welding test	STN EN ISO 15613	-	
Welding procedure test	STN EN ISO 15614		
Welding of reinforcing steel	STN EN ISO 17660		

Welding procedure test STN EN ISO 15614-1 ¹⁾

☐ level 1

☐ level 2

Approval PED (Directive 2014/68/EÚ) ¹⁾

☐ yes

☐ no

Other requirements ²

1) mark with cross where applicable

2) fill in as needed

3) cross out if not applicable



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Specification of the permanent joint ^{1,2}		
Parent material / group		
Material type	Plate	
	Tube	
	Other	
Type of joint	Butt weld (BW)	
	Fillet weld (FW)	
	Branch	
	Other	
Required range of thicknesses		
Required tube diameter range		
Required range of positions		
Requirement for additional tests		
Number of pWPS / pBPS		

Provided pWPS is prepared according to standard¹ EN ISO 15609 – 1 ☐

EN ISO 15609 – 2 ☐

Other standard for preparation of pWPS / pBPS:.....

Address of the place where the weld test will be performed (if different from the company address):
.....

Declaration:

I confirm the truthfulness of the data provided by me. At the same time, I declare that I have been informed according to Art. 13 and 14 of the Regulation of the European Parliament and of the EU Council 2016/679 on the protection of natural persons with regard to the processing of personal data and on the free movement of such data (GDPR regulation) on rights and information regarding the protection of my personal data.

Place..... Date.....

.....
name, position and signature of the client's authorized representative, stamp

The following shall be attached to the application:

- pWPS according to relevant part of standard EN ISO 15609, or pBPS
- other documentation according to the requirements of the relevant standard for the approval of the work procedure, if required:
 - EN ISO 15610 – published welding consumable data
 - EN ISO 15611 – documentation of the existing previous welding experience

1) mark with cross where applicable

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Completeness of the required documents:

yes

no

pWPS

☐☐

pBPS

☐☐

other documentation according to the requirements of the relevant
standard

☐☐

In Žilina, date..... Administrative worker IB C-WT.....

Review of test results and completeness of documents:

fulfilled

unfulfilled

Welding qualification test

☐☐

Assessment of documentation

☐☐

Non-destructive testing of the weld

☐☐

Destructive testing of the weld

☐☐

Other tests

☐☐

Attachments according to the record of the results of the
weld test

☐☐

In Žilina, date..... Chief inspector IB C-WT.....

Decision on issuing a certificate

On the basis of all prescribed conditions according to the relevant inspection scheme, work
procedure and examination of test results, the Head of the C-WT Inspection Body Type A
decided

to issue / not to issue ³⁾ certificate

Date: Head of IB C-WT.....

Certificate No.:

Confirmation of approval of the procedure by RTPO

☐ yes

☐ no

1) mark with cross where applicable

2) fill in as needed

3) cross out if not applicable